



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5628-1
Job Sheet 193678



Part No: D5628-1

Job Qty: 20 pcs

Part Name: Cradle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/18/19

Job Tracking No:

Due Date: 5/3/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D5628 REV B IPP REV A 18.08.13 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	HAAS 4 Axis	20 pcs	5/3/19		0.00	40.00	HAAS - 1		52 9-89	19/04/24
							HAAS - 2			
							HAAS - 3			
							HAAS - 4			
120	QC 2	20 pcs	5/3/19		0.00	0.00	QC 2 - 1		52 9-89	19/04/24
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33			
							QC 2 - 35			
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51			
							QC 2 - 52			
							QC 2 - 57			
							QC 2 - 62			
							QC 2 - 63			
							QC 2 - 8			



Container No: S174691



Part: D5628-1

Job No: 193678

Serial No/Batch: S174691

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/24/19

				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
130 QC 8	20 pcs	5/3/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	m/19/04/24
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
150 Handfinish - 1-1 Chemical-B4B	20 pcs	5/3/19	0.00 1.67	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	D.R.19/04/24
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 -	

				B4B		
				Handfinish - 1 - 22 - B4B		
155	QC 7	20 pcs	5/3/19	0.00	0.00	QC 7 - 10
						QC 7 - 13
						QC 7 - 14
						QC 7 - 15
						QC 7 - 17
						QC 7 - 18
						QC 7 - 19
						QC 7 - 2
						QC 7 - 28
						QC 7 - 3
						QC 7 - 30
						QC 7 - 34
						QC 7 - 36
						QC 7 - 37
						QC 7 - 41
						QC 7 - 47
						QC 7 - 48
						QC 7 - 51
						QC 7 - 58
						QC 7 - 59
						QC 7 - 60
						QC 7 - 9
						QC 7 - 68
						QC 7 - 50
						QC 7 - 67
						QC 7 - 40
160	Spray Paint - 2 - B4B	20 pcs	5/3/19	0.00	5.00	Spray Paint - 1 - B4B
						Spray Paint - 2 - B4B
						Spray Paint - 3 - B4B
						Spray Paint - 4 - B4B
170	QC 14	20 pcs	5/3/19	0.00	0.00	QC 14 - 15
						QC 14 - 2
						QC 14 - 34
						QC 14 - 41
						QC 14 - 51
						QC 14 - 58
						QC 14 - 59
						QC 14 - 9
						QC 14 - 68
						QC 14 - 40
						QC 14 - 19
180	Packaging 3-1 - Stock - B4B	20 pcs	5/3/19	0.00	0.00	Packaging 3 - 1 - B4B
						Packaging 3 - 2 - B4B
						Packaging 3 - 3 - B4B
						Packaging 3 - 4 - B4B
						Packaging 3 - 5 - B4B
						Packaging 3 - 6 - B4B
						Packaging 3 - 7 - B4B
						Packaging 3 - 8 - B4B
						Packaging 3 - 9 - B4B
						Packaging 3 - 10 - B4B
						Packaging 3 - 11 - B4B
						Packaging 3 - 12 - B4B
						Packaging 3 - 13 - B4B
						Packaging 3 - 14 - B4B
						Packaging 3 - 15 - B4B

AS 19-4-25

AS 19-4-26

DAS
40
9-89
APR 28 2019

					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	APR 29 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190 QC 21 - SA	20 pcs	5/3/19	0.00	0.00	QC 21 - SA - 21	DAG
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-35

Part Op 110 - (HAAS CNC Vertical Machine), 1-Machine as per folio FC011 FOLIO REV: B DWG REV:

Descriptions: B 2-Deburr

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

150 - (Chemical Conversion Coat per QSI005 4.1)

155 - (QC7-Inspect Chemical Conversion Coat)

160 - (Spray Paint / NDT Room), Prime and paint as per dwg. ***MASK HOLES AS PER NOTE 8***

170 - (QC14- Inspect Spray Paint) *Primer 5163577 Paint 5166819*

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X3.500	6061T6 Bar 1.000 X 3.500	7.8400 ft (.392 ea)	110-HAAS 4 Axis	5150595

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-HAAS 4 Axis	M6061T6B1.000X3.500	8	0	0

Part Specifications	
Specifications could not be found.	

